TABLE OF CONTENTS

SAFETY INSTRUCTIONS .......................................................................................... 1

DESCRIPTION & SPECIFICATIONS ........................................................................ 2

MOUNTING ............................................................................................................. 3

WIRING .................................................................................................................. 3

PROGRAMMING MENU ......................................................................................... 5

PROGRAMMING FLOWCHART ............................................................................... 7

ANALOG OUTPUT CALIBRATION .......................................................................... 13

SOLDER JUMPERS ................................................................................................. 13
SAFETY INSTRUCTIONS

The following instructions must be observed.

• This instrument was designed and is checked in accordance with regulations in force EN 60950 ("Safety of information technology equipment, including electrical business equipment"). A hazardous situation may occur if this instrument is not used for its intended purpose or is used incorrectly. Please note operating instructions provided in this manual.

• The instrument must be installed, operated and maintained by personnel who have been properly trained. Personnel must read and understand this manual prior to installation and operation of the instrument.

• The use of an external line fuse is recommended. Add or replace the external fuse with the following specified type and rating only:

<table>
<thead>
<tr>
<th>Input Power</th>
<th>Recommended Fuse</th>
</tr>
</thead>
<tbody>
<tr>
<td>115 VAC</td>
<td>100 mA slow blow fuse</td>
</tr>
<tr>
<td>230 VAC</td>
<td>50 mA slow blow fuse</td>
</tr>
<tr>
<td>24 VDC</td>
<td>250 mA slow blow fuse</td>
</tr>
</tbody>
</table>

Disconnect power supply before adding or replacing fuse!

• The manufacturer assumes no liability for damage caused by incorrect use of the instrument or for modifications or changes made to the instrument.

Symbols Used On Unit

<table>
<thead>
<tr>
<th>Number</th>
<th>Symbol</th>
<th>Publication</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>☐</td>
<td>IEC 417, No. 5031</td>
<td>Direct current</td>
</tr>
<tr>
<td>2</td>
<td>☐</td>
<td>IEC 417, No. 5172</td>
<td>Equipment protected throughout by DOUBLE INSULATION or REINFORCED INSULATION (equivalent to Class II of IEC 536–see annex H)</td>
</tr>
<tr>
<td>3</td>
<td>!</td>
<td>ISO 3864, No. B.3.1</td>
<td>Caution (refer to accompanying documents)</td>
</tr>
</tbody>
</table>

Technical Improvements

• The manufacturer reserves the right to modify technical data without prior notice.
DESCRIPTION:
The 918-RTP is a presettable Ratemeter and Totalizer from two pulse inputs. It can show 6 digits of rate and 6 digits of total at the same time on the 2 X 16 backlit LCD display. Both inputs can have up to 16 point linearizing k factors. The unit can be connected in a network for Data Acquisition.

SPECIFICATIONS:

INPUT POWER: AC: 100 to 260 VAC; 6.5 VA
DC: +24 VDC ; 250 mA max.
THRESHOLD: High: 4-24 VDC; Low: < 1Vdc or open
INPUT A: Count Input, 5 kHz max.
INPUT B: Count Input, 5 kHz max.
INPUT C: Control Input
INPUT D: Control Input
INPUT E: Control Input (Not Used with RS485)
NOTE: AC powered units have isolated inputs. DC units share -DC with input common.
OUTPUT POWER: +20VDC @50 mA (unreg), +/- 15%
DISPLAY: 2 lines of 16 characters, backlit LCD
DISPLAY RESOLUTION: 6 Digit Total, 6 Digit Rate
BEZEL: NEMA4/IP65 rated membrane keypad
INDICATORS: Two LED’s to indicate control output status. (Red = Output A, Green = Output B)
MEMORY: NVRAM retains data on power failure
TEMPERATURE: Operating : 0 to 50 degrees C
Storage : -40 to 90 degrees C
HUMIDITY: 10% to 90% ( Non condensing )
SIZE: Bezel: 103mm X 55 mm; Depth:97 mm
PANEL CUTOUT: 92mm X 45mm (1/8 DIN size cutout)
IMMUNITY TO ESD: Level 3 per IEC1000-4-2
IMMUNITY TO TRANSIENTS: Level 3 per IEC1000-4-4
RADIATED SUSCEPTIBILITY: Level 3 per IEC1000-4-3
EMISSIONS: EN55011 CISPR A

PULSE INPUTS
The 918-RTP can accept two pulse inputs ( A&B ). It computes rate and total of A, B, A+B and A-B. For both inputs the user can define up to 16 points of “k” factors. This allows linearization of the displayed rate, which is useful in improving the accuracy of the flowmeter.

The rate is computed within 300 ms per input. To stabilize the rate display, the user can select normalizing factor, which allows weighted average to be shown. Moreover, for rate displays, a time delay of up to 25 seconds can also be selected.

CONTROL INPUTS
The 918-RTP has three Control Inputs, i.e. Input C, Input D and Input E (Only C & D with RS485 option). Each input can be configured to start/stop each counter or reset each counter and Control Output. These inputs can also perform different control actions like printing on serial port, lock unit and freeze display.

RESET OPTIONS
The entire unit, i.e. all counters and control outputs, or Counter A, Counter B, Counter A+B, Counter A-B, Control O/P A and Control O/P B can be individually programmed to be reset on pressing the front panel RST key and also by a positive edge signal to any of the Control I/Ps C, D and E.

SERIAL COMMUNICATION
The serial strobed port can be used for serial printing of Total or Rate data with descriptors. The unit can also communicate with a master device through a Modbus-RTU protocol. The data given for each parameter is in IEEE float format comprising of 2 words. The unit can be connected in a network. Order Option 1 is RS-232 level format; Order Option 2 is RS-422/485 level format.

CONTROL OUTPUTS
The 918-RTP has the following Control Outputs:
RELAY / O.C.: 2 N.O. relays of 5 A and 250 V OR
2 Open Collector Outputs;
100 mA maximum.

ANALOG OUTPUT
Type: 4-20 mA output.
Accuracy: ± 50µA worst case.
This Analog O/P can be programmed to track any parameter. Reverse tracking O/P is also available.

PRESETS
The unit supports five counters, i.e. Counter A, Counter B, Counter A+B, Counter A-B and Grand Total. The counters can either be reset to zero or disabled. Relays can be activated by any of the Total or Rate values. If a Total preset activates the relay, the user can select an output duration of 0.1 to 99.9 seconds with instant auto reset to “0”. A 00.0 duration keeps the relay activated until externally reset. If both presets are assigned to same counter, with Relay A duration set to 00.0 and Preset A lower than Preset B, Relay A pulls in at Preset A and drops out when Preset B (having a duration other than 00.0) pulls in. Counter recycles immediately, and Relay B stays activated for the selected duration.

If activated by rate, the relay pulls in at High Preset or above and remains on until rate falls below Low Preset.

LOCKOUT The unit program and presets can be protected with a lock code to prevent unauthorized front panel changes. This code can be assigned with a maximum of 4 digits and is user selectable. It can be entered through front panel LOCK key or by configuring any of the Control I/Ps to “Lock unit”. Alternate entry of the lock code or pulses to that I/P will lock or unlock the unit.
MOUNTING

HOW TO MOUNT:

Slide the body of the unit through the rubber gasket. Insert the unit into the panel. Slide the brackets up the groove to press against the back of the panel. Insert the screws into the rear of the brackets. Tighten the screws evenly and alternately. A panel less than .1" may distort if the clamps are screwed too tightly. Do not over tighten! A normal level of torque is required. Maximum torque should be 3" pounds. The panel must be parallel to the bezel to assure proper seal. Unit seals to NEMA 4/IP65 if properly mounted.

DIMENSIONS:

![Dimensions Diagram]

WIRING

WIRING CONSIDERATIONS:

AC / DC CONNECTIONS:
NOTE: Connect power only after other connections are finished. Do not touch the live AC power terminals. The unit has been designed with an isolated AC input, therefore polarity is not a concern for the AC power.

This Product complies with requirements of the European Community Directive 89/336/EEC [Electromagnetic Compatibility]. However, electrical noise or intense electromagnetic fields in the vicinity of the unit may disturb the microprocessor. Users should exercise care and should take proper precautions to avoid microprocessor disturbance.

Four common sources of noise are:

1) AC power line noise- The input power lines should not be common to power lines for motors, pumps, contactors, etc. If the unit cannot be connected to an electrically clean power source, an inductive load suppressing device (MOV as GE#V130LA1 or Resistor Capacitor as Paktron# .2uf/220 ohm @ 400V) can be installed. Although locating the suppressor across the AC supply at the unit should help, best results are obtained by connecting the suppressor across the leads of the "load" at the device causing the spikes.

2) Input line noise- The noise is carried on the input and DC ground lines. Make sure the input wires are not run into the unit in a bundle with power input lines. We recommend using shielded cable. Connect the shield to DC ground of the unit and "earth" at one point in the circuit preferably at the DC ground terminal of the unit.

3) Output lines- The unit has two open collector outputs and two optional relay outputs. When these outputs are used to run external relays or solenoids, spikes can be generated upon activation. This noise can spread through the instrument causing operating problems. If the source is a D.C. operated device, a general purpose diode (IN4004) placed across the solenoid prevents electrical noise spikes. Connect the cathode (banded side) to the more positive side of the coil. If the source is an A.C. operated device, use a Resistor Capacitor or MOV across the coil.

4) 20 VDC (unregulated) output supply- Noise can be generated on the 20 VDC output supply if it is used to drive inductive loads or if the current draw exceeds 50mA. Insure that all inductive loads have a diode (such as IN4004) across the coil and that the current does not exceed 50mA.
TERMINAL DESIGNATIONS:

**AC Power**
1 • AC1 100 TO 260 VAC
2 • AC2 100 TO 260 VAC
3 • RELAY A (N.O.)
4 • COMMON
5 • RELAY A (N.C.)
6 • RELAY B (N.O.)
7 • COMMON
8 • RELAY B (N.C.)
9 • (+) 20VDC OUT (50mA)
10 • (–) 20VDC OUT (50mA)
11 • ANALOG O/P (+)
12 • ANALOG O/P (–)
13 • CTRL I/P E
14 • CTRL I/P D
15 • CTRL I/P C
16 • PULSE I/P B
17 • PULSE I/P A
18 • INPUT GND

**DC Power**
1 • + DC INPUT (24VDC ± 10%)
2 • – DC INPUT (24VDC ± 10%)
4 • COMMON
5 • RELAY A (N.C.)
6 • RELAY B (N.O.)
7 • COMMON
8 • RELAY B (N.C.)
9 • (+) 20VDC OUT (50mA)
10 • (–) 20VDC OUT (50mA)
11 • ANALOG O/P (+)
12 • ANALOG O/P (–)
13 • CTRL I/P E
14 • CTRL I/P D
15 • CTRL I/P C
16 • PULSE I/P B
17 • PULSE I/P A
18 • INPUT GND

COMMUNICATION PORT TERMINAL DESIGNATIONS:

- **RS-232 Port:**
  - 5 - N.C.
  - 6 - CMOS TXD
  - 7 - TX
  - 8 - RX

- **RS-485 Port:**
  - 1 - TX+
  - 2 - TXD
  - 3 - RXD
  - 4 - RX+
  - 5 - GND

**TYPICAL WIRING HOOKUPS:**

**INPUT A**
- AC Supply
- MOV recommended for inductive loads
- Diode recommended for inductive loads
- Neutral
- 3 N.O.
- 4 Common
- 6 N.O.
- 7 Common

**INPUT B**
- AC Supply
- MOV recommended for inductive loads
- Diode recommended for inductive loads
- Neutral
- 3 N.O.
- 4 Common
- 6 N.O.
- 7 Common

**RELAY OUTPUTS**
- AC Supply
- MOV recommended for inductive loads
- Diode recommended for inductive loads
- Neutral
- 3 N.O.
- 4 Common
- 6 N.O.
- 7 Common

**TERMINAL DESIGNATIONS:**

- AC1 100 TO 260 VAC
- AC2 100 TO 260 VAC
- RELAY A (N.O.)
- COMMON
- RELAY A (N.C.)
- RELAY B (N.O.)
- COMMON
- RELAY B (N.C.)
- (+) 20VDC OUT (50mA)
- (–) 20VDC OUT (50mA)
- ANALOG O/P (+)
- ANALOG O/P (–)
- CTRL I/P E
- CTRL I/P D
- CTRL I/P C
- PULSE I/P B
- PULSE I/P A
- INPUT GND
PROGRAMMING MENU

Main Menu:
The Main menu consists of the following steps:
Define list of parameters used, Configure Inputs, Setup Counters, Setup Ratemeters, Setup Relays / O.C., Setup Security, Setup 4-20mA Output, Setup Comm Port, Define reset options and Back to RUN mode (or Exit programming). The PROG key allows scrolling through these steps. All these steps are given in brief below:

Define list of parameters used:
The unit is capable of showing nine different parameters. The parameters are the readings 918-RTP gives after a pulse input is given to it. The parameter names are fixed in Default Mode and are user programmable in Message Mode. The parameter names in Default Mode are:
Rate A, Rate B, Rate A+B, Rate A-B, Total A, Total B, Total A+B, Total A-B and Gr. Total.
The parameter names in Message Mode are user definable. The length of these user defined names can be upto nine characters. Valid characters are SPACE, A-Z, a-z, 0-9, /. The menu also enables the user to define the sequence in which the parameters are to be viewed at Run time and the no. of digits after the decimal point (0-3). It also enables the user to program the message for each parameter.

Configure Inputs:
The unit has five inputs, two of which are pulse inputs and the remaining three are control inputs. The two pulse inputs are Input A and Input B. They can programmed to be either linear or non-linear.
For linear input a six digit multiplier scaling factor has to be entered (.00001 to 999999). This scaling factor is constant for a linear input. For a non-linear input the scaling factor is different at different frequencies so the points (Frequency, Factor) have to be entered. The unit supports a maximum of sixteen such points.

NOTE: Set the average K-Factor to a suitable value before entering the linearization table. This average K-Factor will be used under the following special cases for processing of pulse information:
1. When in the setup menus
2. When below the linearization table limit
3. When above the linearization table limit
Input B is normally a separate input with separate scaling. It can also be programmed as a control input for up counting or down counting of Total A. A High on Input B makes Total A count up and a low on Input B makes Total A count down. The remaining three inputs C, D and E are control inputs and can be programmed to control actions such as start counting, reset counting, stop counting, freeze display, lock unit and print activities.
When freeze display is activated (or a pulse is applied to the control input which is configured to freeze display) the unit stops refreshing the display. The unit continues to run in the background.

Setup Counters:
918-RTP has five counting parameters:

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Default name</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>Counter A</td>
<td>Total A</td>
<td>Counts pulses on A</td>
</tr>
<tr>
<td>Counter B</td>
<td>Total B</td>
<td>Counts pulses on B</td>
</tr>
<tr>
<td>Counter A+B</td>
<td>Total A+B</td>
<td>Adds counter A &amp; B</td>
</tr>
<tr>
<td>Counter A-B</td>
<td>Total A-B</td>
<td>Subtracts counter B from counter A</td>
</tr>
<tr>
<td>Grand Total</td>
<td>Grand Total</td>
<td>Tracks any of the above four on which it is programmed to be dependent</td>
</tr>
</tbody>
</table>

Each counter can be reset to zero or disabled. The Grand Total is programmable and can be set to follow any of the remaining counters.

Setup Ratemeters:
The parameters Rate A, Rate B, Rate A + B, Rate A - B can be programmed to be rate/seconds, rate/minutes, rate/hours. The user can use custom scaling if the units are different than RPS, RPH, RPM e.g. rate/day, so that the rates can be converted to engineering units. The custom scaling factor can be of 6 digits ranging from 0.00001 to 999999. The normalizing factor ranging from 0.1 to 99.9 can be programmed.

Normalizing Equation:

\[(\text{Old Data} \times \text{"Normalizing Factor"} + \text{New Data}) \div (\text{"Normalizing Factor"} + 1)\]

For rate display, a time of up to 25 seconds can also be applied.

Setup Relays:
The unit has two control outputs, N.O. Relay A or Open Collector A and N.O. Relay B or Open Collector B. The control outputs can be programmed to track any of the nine parameters and can also be programmed to operate in Timed Mode (for count) or Hysterisis Mode (for rate).

In Timed mode (count) a low preset value or a high preset value can be entered. If a low preset value is entered then the control output will energize whenever the value of the parameter, which the control output is tracking goes below the preset value. If a high preset value is entered then the control output will energize whenever the value of the parameter, which the control output is tracking goes above the preset value. In Timed mode (count) after low preset or high preset have been entered unit will ask for reset time (the time duration that the control output will remain energized). Set time from 0.1 to 99.9 sec. with auto reset of counter. If set to 00.0, count continues and output is latched until reset by external or front panel reset.

In Hysterisis mode (rate) both the high preset and low preset for the Hysterisis have to be entered. The control relay will activate when the rate parameter is equal to or exceeds the high preset. The relay will remain energized until the rate parameter fall below the low preset.
Setup Security:
Unauthorized front panel changes can be prevented by entering a user selectable four digit code. The unit can be in LOCK ALL or LOCK PROGRAM mode. The unit can be locked while unit is running by pressing the LOCK key three times continuously in one second. If any of the control input (C, D, E) is configured as to LOCK UNIT then the unit can be locked by only giving a pulse at that input and not by pressing the LOCK key.
In LOCK PROGRAM mode only the runtime presets are accessible through front panel. In LOCK ALL mode, programming and the runtime presets are not accessible.

Setup 4-20 mA Analog Output:
The unit gives a 4-20 mA analog output and it can be programmed to track any of the nine parameters. The unit can be programmed for reverse tracking (4mA value higher than 20mA value). The analog output is isolated. Compliance voltage must be 3 to 24 VDC. Accuracy ±50µA worst case.

Setup Comm port:
In this menu, the unit can be assigned a unique ID and the communication parameters, i.e. baudrate and parity.
The serial port can be used for serial printing or also for data acquisition. The unit can communicate with a master device through a Modbus-RTU protocol. The addresses for all nine parameters that can be read from the unit are as follows (the data given for each parameter is in IEEE float format comprising of 2 words):

<table>
<thead>
<tr>
<th>Rate A</th>
<th>100</th>
<th>Total A</th>
<th>500</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rate B</td>
<td>300</td>
<td>Rate A-B</td>
<td>1100</td>
</tr>
<tr>
<td>Total A+B</td>
<td>1300</td>
<td>Total A-B</td>
<td>1500</td>
</tr>
<tr>
<td>Grand Total</td>
<td>1700</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Define Reset Options:
In this menu either the entire unit (all counters and control outputs) or Counter A, Counter B, Counter A + B, Counter A - B, Relay A / Open Collector A or Relay B / Open Collector B can be individually programmed to be reset on pressing the front panel RST key or by positive edge signal to selected control input.

Back to RUN mode
Exit programming:
Pressing ENT at this menu exits programming mode and the unit enters the Run mode.

FRONT PANEL OPERATION

<table>
<thead>
<tr>
<th>KEY</th>
<th>Run Mode</th>
<th>Program Mode</th>
</tr>
</thead>
<tbody>
<tr>
<td>PROG</td>
<td>Enter The Programming Mode</td>
<td>Toggles between menus</td>
</tr>
<tr>
<td>VIEW</td>
<td>VIEW key scrolls through the selected viewing parameters</td>
<td>Left key shifts digits in number entry/characters in message mode</td>
</tr>
<tr>
<td>PRE A</td>
<td>PRE A key allows Preset A to be changed if unit is not locked</td>
<td>Up key increments digits/characters</td>
</tr>
<tr>
<td>PRE B</td>
<td>PRE B key allows Preset B to be changed if unit is not locked</td>
<td>CLR key clears the numeric field</td>
</tr>
<tr>
<td>ENT LOCK</td>
<td>Lock Key allows the entry of a lock code to lock/unlock the unit</td>
<td>ENT key saves changes and steps to next menu</td>
</tr>
<tr>
<td>RST</td>
<td>RST Key resets counters (with/without confirmation)</td>
<td>Unit comes out of programming at any level</td>
</tr>
</tbody>
</table>

ORDERING INFORMATION

Example: 918-RTP A 3 1
Series: 918-RTP= Pulse Input Ratemeter/Totalizer
Operating Voltage:
- A= 110 VAC ± 15%
- B= 220 VAC ± 15%
- C= 24 VDC
Input:
- 3= Standard, 4-30 VDC simultaneous inputs

Options:
- 1= RS-232, 3 Control Inputs (not available with RS-485)
- 2= RS-485/Modbus-RTU, 2 Control Inputs (not available with RS-232)
- A= 4-20 mA Out (Can be ordered with options 1 or 2)

Accessories
- NEMA 4X wall mount enclosure available, see LCN4X & MS821.
- XHV 7/4 Explosion Proof Housing available, see XHV7/4.
- Serial printer available, see P20, P220, P295.
- Ethernet Port Server available, see IEPS.
- RS-422/485 to RS-232 Communication Adapter available, see CA285.
Define List of Parameters Used

Set Viewing Mode

Configure Inputs

Parameter List:
- Rate A
- Rate B
- Total A
- Total B
- Rate A+B
- Rate A-B
- Total A+B
- Total A-B
- Gr. Total

Decimal Point for Rate A: 3

Back to the Main Menu
Setup Counters
Setup Ratemeters
Configure Inputs

Setup Grand Tot.
Disable Counter
Reset to Zero

Set Counter A (B)
Reset to Zero
Disable Count

Display Rate as Rate/Second
Display Rate as Rate/Minute
Display Rate as Rate/Hour
Display Rate as Custom Scaling

Scaling for Rate
Enter: 100.00

Rate Update Factor: 1.0
Normalling Factor: 2.0
Rate Update Factor: 0.0
Normalling Factor: 0.0

Step 1
Step 2
Step 3
Step 4

Setup Ratemeters
Setup Counters
Setup Relays
918-RTP PROGRAMMING FLOWCHART (continued)
Set Comm Port

Define Reset Options

Reset Count A
Reset Count B
Reset Count A+B
Reset Count A-B
Reset Grand Total
Reset Relay/OC A
Reset Relay/OC B

Ask Confirmation on Reset: Yes
Ask Confirmation on Reset: No

Press PROG to Return to Programming Mode

Press ENT to exit Programming Mode

Press PROG to Return to Programming Mode

Back to RUN mode

Define List of Parameters Used

Reset Unit

(continued)
ANALOG OUTPUT CALIBRATION

Analog Output Calibration Procedure:

The calibration of the 918-RTP can be done in the following way:

Connect the following circuit to terminal pins 11 and 12, i.e Analog O/P (+) and Analog O/P (-).

<table>
<thead>
<tr>
<th>LOAD</th>
<th>+24 VDC</th>
<th>Pin # 11 [Analog O/P (+)]</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Pin # 12 [Analog O/P (-)]</td>
</tr>
</tbody>
</table>

Press the **PROG** key immediately at power-up to enter the Calibration mode.

The unit first displays: **Calibrate Analog Output**

The unit then displays: **Outputting 4mA**

Calibrate the unit for 4 mA. Use key **↑** to increase the O/P current and key **CLR** to decrease the O/P current.

Press **ENT** and the next display is: **Outputting 20mA**

Calibrate the unit for 20 mA. Use the same keys as stated above to increase / decrease the O/P current.