Features
• “EZ Setup” Guided Setup for First Time Users
• Rate/Total and Batching Functions
• Menu Selectable Hardware & Software Features
• Environmental Compliance Monitoring and Report Generation
• Universal Viscosity Curve (UVC) and API Eq.
• Advanced Batching Features: Overrun Compensation, Autobatch Start, Print End of Batch, Slow Fill, 2 Stage Batching
• Isolated Outputs Standard
• RS-232 Port Standard, RS-485 Optional
• Advanced Printing Capabilities
• Windows™ Setup Software

Description:
The 923-ST1 Flow Computer satisfies the instrument requirements for a variety of flowmeter types in liquid applications. Multiple flow equations and instrument functions are available in a single unit with many advanced features.

The alphanumeric display shows measured and calculated parameters in easy to understand format. Single key direct access to measurements and display scrolling is supported.

The versatility of the 923-ST1 permits a wide measure of versatility within the instrument package. The various hardware inputs and outputs can be “soft” assigned to meet a variety of common application needs. The user “soft selects” the usage of each input/output while configuring the instrument.

The isolated analog output can be chosen to follow volume flow, corrected volume flow, mass flow, temperature, or density by means of a menu selection. Most hardware features are assignable by this method.

The user can assign the standard RS-232 Serial Port for data logging, transaction printing, or for connection to a modem for remote meter reading.

A Service or Test mode is provided to assist the user during start-up system check out by monitoring inputs and exercising outputs and printing system setup.

Specifications:
Flow Meters and Computations:
Meter Types: All linear and square law meters supported
including: vortex, turbine, magnetic, PD, target, orifice, venturi, v-cone and many others
Linearization: Square root, 16 point table or UVC table
Computations: Volume, Corrected Volume & Mass
Fluid Computations: Temperature, Density, Viscosity and API 2540 for petroleum.

Environmental:
Operating Temperature: 0°C to +50°C
Storage Temperature: -40°C to +85 C
Humidity: 0-95% Non-condensing
Materials: U.L. approved

Listing: UL/C-UL Listed (File No. E192404), CE Compliant

Display:
Type: 2 lines of 20 characters
Types: Backlit LCD and VFD ordering options
Character Size: 0.3” nominal
User programmable label descriptors and units of measure
Keypad:
Keypad Type: Membrane Keypad with 16 keys

Enclosure:
Size: See Dimensions
Depth behind panel: 6.5” including mating connector
Type: DIN
Materials: Plastic, UL94V-0, Flame retardant
Bezel: Textured per matt finish

Real Time Clock:
The 923-ST1 is equipped with a battery backed real time clock with display of time and date.
Format: 12 or 24 hour time display
Day, Month, Year date display

Power Input:
The factory equipped power option is internally fused. An internal line to line filter capacitor and MOV are provided for added transient suppression.

110 VAC Power: 85 to 127 Vrms, 50/60 Hz
220 VAC Power: 170 to 276 Vrms, 50/60 Hz
DC Power: 12 VDC (10 to 14 VDC)
24 VDC (14 to 28 VDC)

Power Consumption:
AC: 11.0 VA (11W)
DC: 300 mA max.

Flow Inputs:
Analogue Input:
Accuracy: 0.01% FS at 20° C
Ranges
Voltage: 0-10 VDC, 0-5 VDC, 1-5 VDC
Current: 4-20 mA, 0-20 mA
Basic Measurement Resolution:
16 bit
Update Rate: 4 updates/sec
Automatic Fault detection: Signal over/under-range, Current Loop Broken
Calibration: Software Calibration (no trimmers) and Auto-zero Continuously

Extended calibration:
Learns Zero and Full Scale of each range using special test mode.

Fault Protection:
Reverse Polarity: No ill effects
Over-Voltage Limit: 50 VDC Over voltage protection
Over-Current Protection: Internally current limited protected to 24VDC

Pulse Inputs:
Number of Flow Inputs: one with or without quadrature or pulse security checking
Input Impedance: 10 KΩ nominal
Pullup Resistance: 10 KΩ to 5 VDC (menu selectable)
Pull Down Resistance: 10 KΩ to common
Trigger Level: (menu selectable)
  High Level Input
  Logic On: 3 to 30 VDC
  Logic Off: 0 to 1 VDC
  Low Level Input (mag pickup)
  Sensitivity: 10 mV or 100 mV
Minimum Count Speed: Menu selectable
Maximum Count Speed: Menu Selectable: 40Hz, 3000Hz or 20 kHz
Overvoltage Protection: 50 VDC

Auxiliary / Compensation Input:
The auxiliary/compensation input is menu selectable for temperature, density or not used. This input is used for the compensated input when performing compensated flow calculations. It can also be used as a general purpose input for display and alarming.

Operation: Ratiometric
Accuracy: 0.01% FS at 20° C
Basic Measurement Resolution:
16 bit
Update Rate: 1 update/sec minimum
Automatic Fault detection:
  Signal Over-range/under-range
  Current Loop Broken
  RTD short
  RTD open
  Fault mode to user defined default settings
Fault Protection:
  Reverse Polarity: No ill effects
  Over-Voltage Limit (Voltage Input): 50 VDC
Available Input Ranges
Voltage: 0-10 VDC, 0-5 VDC, 1-5 VDC
Current: 4-20 mA, 0-20 mA
Resistance: 100 Ohms DIN RTD

100 Ohm DIN RTD
(DIN 43-760, BS 1904):
Three Wire Lead Compensation
Internal RTD linearization learns ice point resistance
1 mA Excitation current with reverse polarity protection
Temperature Resolution: 0.01 C
Control Inputs:
Switch Inputs are menu selectable for Start, Stop, Reset, Lock, Inhibit, Alarm Acknowledge, Print or Not Used.
Number of Control Inputs: 3
Control Input Specifications
Input Scan Rate: 10 scans per second
Logic 1: 4 - 30 VDC
Logic 0: 0 - 0.8 VDC
Input Impedance: 100 KΩ
Control Activation:
Positive Edge or Pos. Level based on product definition for switch usage.

Excitation Voltage:
Menu Selectable: 5, 12 or 24 VDC @ 100 mA (fault protected)

Relay Outputs:
The relay outputs are menu assignable to (Individually for each relay) Low Rate Alarm, Hi Rate Alarm, Prewarn Alarm, Preset Alarm or General purpose warning (security), low temperature/high temperature.
Number of relays: 2 (4 optional)
Contact Style: Form C contacts
Contact Ratings: 5 amp, 240 VAC or 30 VDC

Serial Communication:
The serial port can be used for printing, datalogging, modem connection and communication with a computer.
RS-232:
Device ID: 01-99
Baud Rates: 300, 600, 1200, 2400, 4800, 9600, 19200
Parity: None, Odd, Even
Handshaking: None, Software, Hardware
Print Setup: Configurable print list and formatting.
Print Out: Custom form length, print headers, print list items.
Print Initialization: Print on end of batch, key depression, interval, time of day, control input or serial request.
RS-485: (optional 2nd COM port)
Device ID: 01-247
Baud Rates: 2400, 4800, 9600, 19200
Parity: None, Odd, Even
Protocol: Modbus RTU (Half Duplex)

Data Logging:
The data logger captures print list information to internal storage for approximately 1000 transactions. This information can be used for later uploading or printing. Storage format is selectable for Comma-Carriage Return or Printer formats.

Isolated Analog Output:
The analog output is menu assignable to correspond to the Uncompensated Volume Rate, Corrected Volume Rate, Mass Rate, Temperature, Density, Volume Total, Corrected Volume Total or Mass Total.
Type: Isolated Current Sourcing
Available Ranges: 4-20 mA, 0-20 mA
Resolution: 12 bit
Accuracy: 0.05% FS at 20° C
Update Rate: 1 update/sec minimum
Temperature Drift: Less than 200 ppm/C
Maximum Load: 1000 ohms (at nominal line voltage)
Compliance Effect: Less than .05% Span
60 Hz rejection: 40 dB minimum
Calibration: Operator assisted Learn Mode
Averaging: User entry of damping constant to cause a smooth control action

Isolated Pulse output:
The isolated pulse output is menu assignable to Uncompensated Volume Total, Compensated Volume Total or Mass Total
Pulse Output Form: Photomos Relay
Maximum On Current: 25 mA
Maximum Off Voltage: 30 VDC
Saturation Voltage: 1.0 VDC
Maximum Off Current: 0.1 mA
Pulse Duration: 10 mSec or 100 mSec (user selectable)
Pulse output buffer: 256
Fault Protection
Reverse polarity: Shunt Diode
Terminal Designations

Example 923-ST1 L 1 A 0 P TB

Series:

Display Type:
L = LCD
V = VFD

Input Type:
1 = 110 VAC
2 = 220 VAC
3 = 12 VDC (10 to 14 VDC)
4 = 24 VDC (14 to 28 VDC)

Relays:
A = 2 SPDT Relays
B = 4 SPDT Relays

Network Card:
0 = None (STD)
2 = RS485/Modbus (optional 2nd COM port)

Mounting:
P = Panel Mount .................................. (see Fig. 1)
N = NEMA 4 Wall Mount ............................ (see NEMAtrolST4X)
W = NEMA 12/13 Wall Mount w/ Clear Cover ....... (see Fig.2)
E = Explosion Proof (No Button Access) ........ (see XHVD 7/4)
X = Explosion Proof (with Button Access) ...... (see XTROL 7/4)

Options:
TB = RS485 Terminal Block for Panel Mount Enclosure
ET = Extended Temperature
-4°F to 131°F (-20°C to 55°C)
IM = Internal Modem
M = Modem Power Option

Accessories:  
KEPS-KEP1-32  
KEP RS232 for 923-ST1 • 32 Bit OPC/DDE Server  
KEPS-MBS32  
Supports RS485 for 923-ST1 (Modbus RTU)  
Modem Available, see MPP-2400 and MPP-2400N (requires M option)  
Serial printer available, see P1000, P295  
Ethernet Port Server available, see IEP  
RS-422/485 to RS-232 Communication Adaptor available, see CA285  
Remote metering and data collection software available, see TROLink

Fig. 1: Standard Dimensions:

Fig. 2: Wall Mount ("W" mounting option) Dimensions:

Dimensions are in inches (mm)